

# A review of Multi Sensor Data Fusion for Signal Processing

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**Abstract:** Nowadays sensors have become part and parcel of every technological development around the globe. The handling of data by sensors and its fusion is a very common scenario in networks having more number of nodes. Thus there is a need to highlight the different scenarios and techniques used for multi sensor data fusion. The paper illustrates the different techniques adapted by various researchers for signal processing and its allied activities.

**Index Terms:** Extended Kalman Filter- (EKF) and Adaptive Fuzzy Logic System (AFLS)

## I. INTRODUCTION

In the recent years the interest has been grown in the synergistic use of multiple sensors to improve the capability of intelligent machines and systems. For such systems to use multiple sensors effectively, some techniques are required for integrating the information provided by these sensors into the operation of the systems, while in the many multisensor systems the information from each sensor serves as separate input to the system. The actual combination (fusion) of information is carried out prior to its use in the system. Multisensor fusion and integration refers to the synergistic combination of the sensors data from multiple sensors to provide more reliable and accurate information.

The main advantage of multisensor fusion and integration are redundancy complementary, timeliness and cost of information. The integration or fusion of redundant information can reduce overall uncertainty and this serve to increase the accuracy with which the features are perceived by the system. Multiple sensors providing redundant data can also serve to increase reliability in the case of sensor errors or failure. Complementary information from the multiple sensors allows in the environment to be perceived that are impossible to perceive using just the information from each individual sensor operating separately. More timely information may be provided by the multiple sensors due to either the actual speed of operation of each sensor or parallelism gyration that may be possible as a part of fusion processes.

Integration of sensory information provided by multiple sensors becomes more important in many applications. An optimal and computationally efficient algorithm for dynamic multisensor data integration was given in this burden of estimation was distributed among N sensor. In some algorithm where each sensor is considered in its local coordinate systems and communication networks among the sensors are allowed to have uncertainties with known statistics. Adaptive algorithm can be employed in uncertain sensed environment using imperfect sensors assuming little prior information about the sensed environment and the sensor. Here weights are adjusted for the best fusion of inaccurate data provided by the multiple sensors.

The many possible problems associated with creating a general methodology for multisensor integration are methods used for the modeling of error or uncertainty. The error which is in sensory information is usually caused by the random noise process and its modeling. Here the problem of noise will usually occur in the system. This noise is to be removed by the best estimation process. For which kalman filter has been selected. When in the kalman filter noise exceeds the noise level, uncertainty occurs in the estimation. As a result of this the system will go in unstable mode. To reduce the instability of the system fuzzy logic technique has been proposed to be used. The combine effort of the fuzzy kalman filter will be observed for noise, stability, increase in the noise level and uncertainty.

## II. DATA FUSION

Data fusion is the process of combing information from variety of different sources to provide a robust and complete description of an environment or process of interest. Data fusion enjoys special significance in any application where large amounts of data has to be combined, fused and distilled to obtain information of appropriate quality and integrity on which decisions can be based. The applications of data fusion include many military systems, civilian surveillance and monitoring tasks, process control and information systems.

Data fusion methods are particularly important in the drive towards autonomous systems in all these applications. In principle, automated data fusion processes allow essential measurements and information to be combined to provide knowledge of sufficient richness and integrity that decisions may be formulated and executed autonomously.

- Data fusion is often (somewhat arbitrarily) divided into a hierarchy of four processes.
- Levels 1 and 2 of this process are concerned with the formation of track, identity, or estimate information and the fusion of this information from several sources. Level 1 and 2 fusion is thus generally concerned with numerical information and numerical fusion methods (such as probability theory or Kalman filtering).
  - Level 3 and 4 of the data fusion process is concerned with the extraction of “knowledge” or decisional information. Very often this includes qualitative reporting or secondary sources of information or knowledge from human operators or other sources. Level 3 and 4 fusion is thus concerned with the extraction of high-level knowledge (situation awareness for example) from low level fusion processes, the incorporation of human judgment and the formulation of decisions and actions.

This hierarchy is not, by any means, the only way of considering the general data fusion problem. It is perhaps appropriate for many military data fusion scenarios, but is singularly inappropriate for many autonomous systems or information fusion problems. The imposition of a “hierarchical” structure to the problem at the outset can also serve to mislead the study of distributed, de centralized and network-centric data fusion structures. Nevertheless, the separate identification of numerical problems (tracking, identification and estimation) from decisional and qualitative problems (situation awareness, qualitative reporting and threat assessment) is of practical value. These are concerned with the fusion of information from sensors and other sources to arrive at an estimate of location and identity of objects in an environment. It encompasses both the direct fusion of sensor information and the indirect fusion of estimates obtained from local fusion centers. The primary methods in level 1-2 fusion methods are probabilistic. These include multi target tracking, track-to-track fusion, and distributed data fusion methods. Level 3-4 data fusion problems are considered in less detail. These involve the modeling of qualitative information sources, the use of non-probabilistic methods in describing uncertainty and general decision making processes. Level 3-4 data fusion, obviously, builds on level 1-2 methods.

### III. CHALLENGES IN THE DATA FUSION

Data fusion techniques combine data from multiple sensors and related information to achieve more specific inferences than could be achieved by using a single, independent sensor. Data fusion refers to the combination of data from multiple sensors (either of the same or different types), whereas information fusion refers to the combination of data and information from sensors, human reports, databases, etc.

The concept of multisensor data fusion is in practice from old times. As humans and animals evolved, they developed the ability to use multiple senses to help them survive. For example, assessing the quality of an edible substance may not be possible using only the sense of vision; the combination of sight, touch, smell, and taste make it far more effective. Similarly, when vision is limited by structures and vegetation, the sense of hearing can provide advanced warning of impending dangers. Thus, multisensory data fusion is naturally performed by animals and humans to assess more accurately the surrounding environment and to identify threats, thereby improving their chances of survival. Interestingly, recent applications of data fusion have combined data from an artificial nose and an artificial tongue using neural networks and fuzzy logic.

Although the data fusion is in use since long, the emergence of new sensors, advanced processing techniques, improved processing hardware, and wideband communications has made real-time fusion of data increasingly viable. Just as the advent of symbolic processing computers (e.g., the Symbolic computer and the Lambda machine) in the early 1970s provided an impetus to artificial intelligence, the recent advances in computing and sensing have provided the capability to emulate, in hardware and software, the natural data fusion capabilities of humans and animals. Currently, data fusion systems are used extensively for target tracking, automated identification of targets, and limited automated reasoning applications. Data fusion technology has rapidly advanced from a loose collection of related techniques to an emerging true engineering discipline with standardized terminology, collection of robust mathematical techniques, and established system design principles.

A key challenge in multisensor data fusion is co-registration. This problem requires the alignment of two or more sensor input so that the fused output will not give more changes. This co registration problem is

exacerbated by the fact that sensors are nonlinear and they perform a complex transformation between the sensed inputs. The monitoring of complex mechanical equipment such as turbo machinery, helicopter gear trains, or industrial manufacturing equipment are few other examples of nonlinear input.

For a drive train application, sensor data can be obtained from accelerometers, temperature gauges, oil debris monitors, acoustic sensors, and infrared measurements. An online condition-monitoring system would seek to combine these observations to identify precursors to failure such as abnormal gear wear, shaft misalignment, or bearing failure. The use of such condition-based monitoring is expected to reduce maintenance costs and improve safety and reliability.

#### IV. COMPARISON OF WORK CARRIED OUT BY RESEARCHERS

Table 1: Comparison of literatures

SR NO	AUTHORS	DESCRIPTION OF WORK	SHORT COMINGS
1	Ren C Leo	Presented the survey of Multisensor system. Pointed out following errors as, <ul style="list-style-type: none"> <li>• Integration and fusion process error</li> <li>• Sensory information error</li> <li>• System information error</li> </ul>	Lower accuracy and phase delay
2	Lang Hong	Proposed an algorithm for adaptive data fusion which can be employed in uncertain sensed environment. Considered unknown noise statistics of the modeling error, measurement error and the network uncertainties. Explained benefits of multi-sensor fusion technology .	Issues related to the noise are not focused
3	J.Z. Sasiadek & P. Hartana	Reported work on data fusion system for Mobile robot navigation. Odometry and sonar signals are fused using Extended Kalman Filter- (EKF) and Adaptive Fuzzy Logic System (AFLS).	Problem in gain adaption for application
4	Sumedh Puranik & Dr. Thomas C. Jannett	Reported work on data fusion algorithms used for multi-sensor tracking in the context of Deployable Autonomous Distributed System (DADS).	Uncertainty in estimating the target position
5	D. P. Atherton & J. A. Bather	The work described examines the accuracy of the Bar-Shalom formula for computing the fused estimate from two filters tracking a single target with the exact minimum mean square estimator. It was found that when the filter Q was taken to be 0.1 times that of the actual target noise the filter with the best measurement accuracy did better than was obtained by fusing	Cascading of Kalman filter for single target
6	K. Rajaduraimanickam & J. Shanmugam	This work deals with a new approach based on Kalman Filtering for navigation sensor data fusion obtained from ADDR navigation system and GPS. The modeling of ADDR and GPS dynamics has been developed, simulated for its error sources and position accuracies to determine the co-variance matrix.	Data fusion for Unmanned vehicle
7	AI-Dhaher & D. Mackesy	Obtained fused measured data that represent the measured parameter as accurate as possible. The architecture is based on the use of adaptive Kalman filter formed by combining Kalman filter and fuzzy logic techniques.	Filter Divergence at the time of tuning

8	Jamshaid Ali & Fang Jiancheng	Developed a decentralized unscented Kalman Filter (UKF) in federated configuration for multisensor navigation data fusion. The UKF is a nonlinear, distribution approximation method that uses a finite number of points to propagate the state's probability distribution through the system's nonlinear dynamics.	Failure in the sensors will not be addressed
9	David Macii, Andrea Boni, Mariolino De Cecco, and Dario Petri	They have presented the basic overview of data fusion terminology, models, and algorithms with the help of some examples related to next generation car safety and driver assistance systems. Applications:- for military applications in ocean surveillance, air-to air and surface-to-air defense, or battlefield intelligence. Describes some data fusion models and some applications to next-generation car safety and driver assistance systems etc	Basic overview of data fusion and algorithms for military application
10	Suyi Liu Shuqing Wang	Presented the modified multi resolution analysis method and the wavelet domain median filter. It is found that wavelet transformation combining with Kalman filter is the most used method in the research of multisensory data fusion algorithm.	Low resolution in high frequency band
11	P. J. Escamilla-Ambrosio and N. Mort	Multi-Sensor Data Fusion (MSDF) architecture integrating Kalman filtering and fuzzy logic techniques has been explored. The objective of the hybrid MSDF architecture is to obtain fused measurement data that determines the parameter being measured as precisely as possible	Problem of uncorrelated noise
12	P. J. Escamilla-Ambrosio and N. Mort	Suggested a novel Multi-Sensor Data Fusion (MSDF) architecture The effectiveness and accuracy of this approach is demonstrated in a simulated example.	Trial & error scheme of fuzzy logic is implemented

## V. CONCLUSION

A key challenge in multisensor data fusion is co-registration. This problem requires the alignment of two or more sensor input so that the fused output will not vary much. This co registration problem is exacerbated by the fact that sensors are nonlinear and they perform a complex transformation between the sensed inputs. The use of condition-based monitoring is expected to reduce maintenance costs and improve safety and reliability.

The following issues are observed in data fusion:

- There is no substitute for a good sensor.
- Downstream processing cannot absolve the sins of upstream processing.
- The fused answer may be worse than the best sensor.
- There are no magic algorithms.
- There will never be enough training data.
- It is difficult to quantify the value of data fusion.
- Fusion is not a static process.

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